

General Instructions

PIG™ Sheet can be cut, bent and shaped to fit almost any configuration with standard, easy-to-use tools. The following instructions are only guidelines. PIG™ Sheet comes with sealed edges, but cutting will expose the steel reinforcement between the vinyl layers and may result in sharp burrs. We recommend wearing gloves when cutting or handling cut edges.

Cutting to size

Measure to fit your configuration and allow enough depth on all sides for sidewalls and any additional bends (see Helpful Hints, on back). Cut with metal snips or optional short-nose Aviation Snips (GEN176). (See Figure 1, photo at right.)



Bending the sides

Bend by hand, or use the optional Folding Tool (GEN177) for clean, crisp angles on sidewall bends. The Folding Tool can be adjusted in increments of ½" to 3" and helps you create better corners and a finished look. To bend sidewalls with the Tool, follow these simple steps:

1. Adjust the tool to set a desired wall height.
2. Insert sheet into the bending tool. Apply downward pressure while bending to form a sharp angle. Bend past 90° and then pull back. (See Figure 2, photo at right.)



Forming the corners

Option 1 – Dog Ear Version

1. Bend sidewalls, by hand or with pliers, into a corner and squeeze ends together, forming an ear. (See Figure 3, photo at right.)
2. Bend ear to one side. (See Figure 4, photo at right.)

See back for Option 2 and more information.



Still have questions? In North America contact us:



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Forming the corners, continued

Option 2 – Cut Corner Version

1. Bend first sidewall, then cut at the base of the sidewall with Aviation Snips (optional, GEN176). The depth of your cut should be equal to the height of the sidewall (see Figure 5, photo at right). For example, a 2" sidewall will require a 2" deep cut that is 2" from the edge of the material.
2. Bend second sidewall and apply Glue (optional, PTY111) to flap (see Figure 6, photo at right). Bend the flap until it makes solid contact with the back of the second sidewall. Secure the outside flap with clip until adhesive is dry. Apply adhesive or sealant to the bottom corner and on the inside seam (see Figure 7, photo at right).

Add optional trim

Optional neoprene Edge Trim (MTL471) provides a finished appearance and protects your hands from exposed steel mesh (see Figure 8, photo at right). Edge Trim may be permanently attached with Glue (optional, GEN176).

Helpful Hints

To make sidewalls stronger, add additional bends as shown below in Figure 9, photo at right.

NOTE: This product is made of steel reinforcing mesh between two layers of vinyl. For chemical compatibility, visit our website, newpig.com, or call Technical Support at 1-800-468-4647.



FIG. 5



FIG. 6

FIG. 7



FIG. 8



FIG. 9

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